



NOTES:

1. LEAD TO BE ALLOYED WITH APPROX. 3% ANTIMONY
2. KEEL BOLTS TO BE 5/16" MIN DIAM TYPE 304 OR 316 SS WITH MIN 30,000 PSI YIELD.
3. BOLTS TO BE SECURED IN LEAD VIA BENT 'HOOKS' OR WELDED WASHERS AT LOWER ENDS
4. FINISHED CASTING TO BE WITHIN 0.5mm OF FULL-SIZE PATTERNS DETAILED IN DWG #104_07FS. CHECK VIA TEMPLATE!!
5. 6mm MIN DISTANCE FROM BOLTS TO LEAD SURFACE. (CHECK IN TOOL BEFORE CASTING)
6. KEEL WEIGHT TO BE 170 KG +/- 5 KG (375 LB +/- 10 LB)

<p>JIM TAYLOR Yacht Designs</p>	PRECISION 185-K
	FOR PRECISION BOATWORKS
	KEEL DETAILS
	SCALE= 1:5 DEC #104 DWG #104_07 5/17/08

SCALE = 1:5